



Technical Data Sheet

Typical Application — Electrical/Flame Retardant

Premi-Glas® 2143-24 CR-SX-HT is a fiberglass reinforced thermoset Thick Molding Compound for electrical and flame retardant applications.

Key Features and Benefits:

- TMC compounding process preserves glass integrity for strength vs BMC.
- Enhanced product for higher UL long term operating temperature.
- Non-Halogen FR technology for regulatory compliance.
- Recognized by Underwriters Laboratories, File # E42524.
- Underwriters Laboratories 94-V0 flame resistance at 2.5mm thickness.

Typical Values. Mechanical values are for coupons compression molded to net shape.			
Properties	Test Method	Values (US)	Values (Metric)
Flexural Strength	ASTM D-790	20,500 psi	140 MPa
Flexural Modulus	ASTM D-790	1.5 x 10 ⁶ psi	10 GPa
Tensile Strength	ASTM D-638	12,000 psi	82 MPa
Tensile Modulus	ASTM D-638	2.1 x 10 ⁶ psi	15 GPa
Notched Izod	ASTM D 256	20 ft*lb/in	1,100 Joules/m
Unnotched Impact	ASTM D 4812	27 ft*lb/in	1,400 Joules/m
Comparative Tracking Index	ASTM D-2303	600	600
UL Relative Thermal Index (electrical)	UL 746C	311 deg F	155 deg C
UL Relative Thermal Index (mechanical)	UL 746C	320 deg F	160 deg C
UL Relative Thermal Index (impact)	UL 746C	320 deg F	160 deg C
Flame Resistance	U.L. 94 V0	Pass, 0.100 in	Pass, 2.5 mm
Dielectric Strength, KV/mm	ASTM D149	380 Volts/mil	15 kV/mm
Arc resistance, seconds	ASTM D495	180+ sec	180+ sec

This TMC product is generally intended to be injection or compression molded in matched metal die molds, typically at 300°F (150°C) and 500 to 1000 psi (35-65 BAR) molding pressure. Strength values may be affected by the molding process. Nominal values for polymerization shrinkage (0.0015 to 0.002) and specific gravity (1.70-1.80) may be customized for individual applications. Contact your Premix sales representative for specific design recommendations.

Following physical characteristics are typical of this product:

CLTE, XY direction: 25 ppm/ deg C
CLTE, Z direction: 35 ppm/deg C
Thermal Conductivity: 0.3 W/m*deg K
Poisson's Ratio: 0.3